Appln. S.N. 10/642,371 Prelim. Amdt. dated April 23, 2007 for RCE After Final Office Action dated Feb. 21, 2007 Docket No. 100110197-1

In the claims:

1. (Currently amended) A method of making nanoscale catalyst patterns for an ion exchange membrane, comprising:

providing a mold having a top surface;

establishing at least one nanoscale masking element on at least a portion of the top surface;

etching exposed portions of the mold to form at least one nanoscale protrusion therein;

- i) providing a malleable ion exchange membrane having a top surface;
- ii) providing a mold having one or more nanoscale protusions;
- iii) pressing the <u>at least one nanoscale protrusion</u> protrusions into <u>a top</u> surface of the membrane to form one or more <u>at least one</u> nanoscale <u>recess therein</u> recesses in the membrane, each <u>the at least one</u> recess having a bottom and side walls, wherein the side walls extend from the top surface of the membrane to the bottom of the <u>at least one</u> recess, each recess further including a lateral dimension ranging from about 1 nm to about 100 nm; and
- iv) depositing a layer of catalytic material on the top surface of the membrane and the bottom of the <u>at least one</u> recess.
- 2. (Previously presented) The method of claim 1 wherein the membrane comprises a polymer.
- 3. (Previously presented) The method of claim 1 wherein the membrane is an ion conductive membrane.
- 4. (Previously presented) The method of claim 1 wherein the membrane is a polymer electrolyte membrane.

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5. (Currently amended) The method of claim 1[[,]] wherein the membrane

comprises a perfluorosulfonic acid polymer electrolyte.

6. (Currently amended) The method of claim 1 wherein the mold comprises a

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substrate and a molding layer including an array of protruding features nanoscale

protrusions formed therein, each of the nanoscale protrusions having nanoscale

dimensions.

7. (Currently amended) The method of claim 1 wherein the at least one

nanoscale protrusion has protrusions each have a lateral dimension ranging from about

1 nm to about 100 nm.

8. (Currently amended) The method of claim 1 wherein the at least one

nanoscale <u>protrusion has</u> protrusions each have a height ranging from 1 nm to about

100 µm.

9. (Currently amended) The method of claim 1 wherein the at least one

nanoscale <u>protrusion has</u> protrusions each have the shape of a pillar.

10. (Currently amended) The method of claim 1 wherein the mold includes an

array of nanoscale protrusions, and wherein the nanoscale protrusions form a regular

pattern.

11. (Currently amended) The method of claim 1 wherein the at least one

nanoscale recess has recesses have the obverse shape of the at least one nanoscale

protrusion protrusions.

12. (Currently amended) The method of claim 1 wherein the bottom of the at

least one nanoscale recess is parallel to the top surface of the membrane.

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13. (Currently amended) The method of claim 1 wherein the side walls of the at

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<u>least one</u> recess are perpendicular to the bottom of the <u>at least one</u> recess and the top

surface of the membrane.

14. (Canceled)

15. (Previously presented) The method of claim 1 wherein the side walls remain

substantially free of catalytic material.

16. (Previously presented) The method of claim 1 wherein the catalytic material

is also an electrode.

17. (Previously presented) The method of claim 1 wherein the catalytic material

comprises a metal.

18. (Previously presented) The method of claim 17 wherein the metal is

platinum.

19 – 33. (Canceled)

34. (Currently amended) A method of making nanoscale catalyst patterns for an

ion exchange membrane, comprising:

providing a malleable ion exchange membrane having a top surface;

providing a mold having one or more at least one nanoscale protrusion

protrusions;

imprinting the at least one nanoscale protrusion protrusions into the

membrane to form one or more at least one nanoscale recess recesses in the

membrane, each the at least one recess having a bottom and side walls, wherein the

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side walls extend from the top surface of the membrane to the bottom of the at least one

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recess; and

depositing a layer of catalytic material on the top surface of the membrane

and the bottom of the at least one recess.

35. (Previously presented) The method of claim 34 wherein the membrane

comprises a polymer.

36. (Previously presented) The method of claim 34 wherein the membrane is an

ion conductive membrane or a polymer electrolyte membrane.

37. (Previously presented) The method of claim 34 wherein the membrane

comprises a perfluorosulfonic acid polymer electrolyte.

38. (Previously presented) The method of claim 34 wherein the mold comprises

a substrate and a molding layer including an array of protruding features having

nanoscale dimensions.

39. (Currently amended) The method of claim 34 wherein the at least one

nanoscale protrusion includes protrusions include a lateral dimension ranging from

about 1 nm to about 100 µm, and a height ranging from about 1 nm to about 100 µm.

40. (Currently amended) The method of claim 34 wherein the at least one

nanoscale protrusion has protrusions each have the shape of a pillar.

41. (Currently amended) The method of claim 34 wherein the mold includes

said an array of nanoscale protrusions that form a regular pattern.

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42. (Currently amended) The method of claim 34 wherein said the at least one

nanoscale recess has recesses have the obverse shape of the at least one nanoscale

protrusion protrusions.

43. (Currently amended) The method of claim 34 wherein the bottom of the at

<u>least one</u> recess is parallel to the top surface of the membrane, and the side walls of the

at least one recess are perpendicular to the bottom of the at least one recess and the

top surface of the membrane.

44. (Currently amended) The method of claim 34 wherein the side walls of the

at least one recess recesses each have a depth ranging from about 1 nm to about 100

μm.

45. (Previously presented) The method of claim 34 wherein the side walls

remain substantially free of catalytic material.

46. (Previously presented) The method of claim 34 wherein the catalytic

material is also an electrode.

47. (Previously presented) The method of claim 34 wherein the catalytic

material comprises a metal including platinum.

48. (Currently amended) The method of claim 34 wherein each the at least one

recess has a lateral dimension ranging from about 1 nm to about 100 nm.

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